



PART NUMBER

PFF3-725

DESCRIPTION

GEARBOX MOUNTING BUSH INSERT

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane A Bushes

1 x Polyurethane B Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Raise the vehicle securely on axle stands, ramps or a suitable lift to gain access to the transmission mount assembly.

2. Locate the U-channel bracket beneath the original transmission mount. Remove the securing bolts and supporting nut, then carefully remove the bracket to expose the underside of the original rubber mount.

NB: Retain the original U-channel bracket, fixing bolts and supporting nut, as these will be reused during reassembly.

3. **Optional – Part B:** Remove the original transmission mount from its mounting bracket to gain access to the upper mounting position. Fit Part B into the upper section, ensuring it is correctly aligned and fully seated before reassembling the mount and bracket.

NB: Part B is optional and provides additional support by reducing movement between the upper and lower sections of the original mount.

4. With the lower U-channel bracket removed, locate the voids within the original rubber transmission mount. Align **Part A** with the corresponding voids and press the polyurethane insert fully into position.

5. Refit the original U-channel bracket beneath the transmission mount, ensuring it is correctly orientated and aligned with the mounting points.

6. Refit the original fixing bolts and supporting nut, then tighten all hardware to the vehicle manufacturer's recommended torque settings.



Figure 1

